

1 KEYS FOR BIOETHANOL PRODUCTION PROCESSES BY
2 FERMENTATION AND IONIC LIQUID EXTRACTION
3

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10 ABSTRACT:

11
12 Bioethanol is produced by fermenting biomass. However, the main drawback of this
13 process is the high purification costs involved, which are due to the energy-intensive
14 distillation step and a drying step if high ethanol purity is required. This work evaluates
15 an alternative separation–purification process for the production of ethanol, in which an
16 ionic liquid is used to develop an integrated extraction–fermentation process. The
17 capacity of ionic liquids to extract ethanol from an ethanol aqueous solution and their
18 biocompatibility with *Saccharomyces cerevisiae* was analyzed. Ethanol extraction
19 percentages ranging from 33% to 62% were obtained with the following water insoluble
20 ionic liquids: [EPy⁺][NTf₂⁻] < [MTOA⁺][NTf₂⁻] < [OMIM⁺][BF₄⁻] <
21 [Hex3TDP⁺][dca⁻] < [Hex3TDP⁺][Br⁻] < [Hex3TDP⁺][Cl⁻]. These ionic liquids could
22 be used for in the postfermentation step of extraction. To evaluate the potential use of
23 these ionic liquids as extraction phase in an integrated reaction/separation process, their
24 biocompatibility with *S. cerevisiae* was analyzed. Of the above ionic liquids,
25 [MTOA⁺][NTf₂⁻], [BMIM⁺][NTf₂⁻], [OMIM⁺][NTf₂⁻], [BMIM⁺][PF₆⁻] and
26 [Hex3TDP⁺][Cl⁻] were found to be biocompatible with *S. cerevisiae* because they
27 allowed bacterial growth. From the extraction and biocompatibility tests, it can be
28 concluded that [MTOA⁺][NTf₂⁻] and [Hex3TDP⁺][Cl⁻] would be suitable for an
29 integrated extraction-fermentation process for ethanol production.
30

31 KEYWORDS: Bioethanol, Ionic liquids, Liquid–liquid extraction, Fermentation,
32 *Saccharomyces cerevisiae*.
33
34

35 INTRODUCTION

36

37 The world is facing a gradual decline of energy resources, mainly due to the use of non-
38 renewable fuels. At the same time, energy consumption is expected to grow by 46% over
39 the next 20 years [1]. The solution to this problem depends mostly on the development
40 and application of technologies based on renewable energy. In particular, the biofuels
41 industry has a unique role to play in climate policy as a low carbon emission alternative
42 to fossil fuels. However, the success of biofuels as a viable option depends on both the
43 production process and the way emissions related to the use of land for the required
44 biomass production are managed [2]. Among possible biofuels, ethanol has attracted
45 considerable attention and is considered one of the most important renewable fuels for
46 contributing to the reduction of the negative environmental impacts generated by the use
47 of fossil fuels. The main types of feedstock used for the production of ethanol are (i) raw
48 materials containing fermentable sugars (cane, beet and sweet sorghum), (ii)
49 polysaccharides, which can be hydrolyzed to obtain fermentable sugars (starch contained
50 in grains such as corn and wheat) and (iii) lignocellulosic biomass [3]. Additionally, in
51 recent years, there has been an ongoing effort to diversify and adapt new sources of
52 biomass for its production [4,5]. Moreover, such materials do not contribute to the world
53 food supply, so their use avoids the constant debate about soil exploitation for the
54 production of fuels. However, ethanol production is a complex process, and the
55 transformation of such biological resources requires their conditioning or pretreatment to
56 make it possible for the microorganisms to convert them into ethanol. Next, aqueous
57 solutions of ethanol need to be concentrated to obtain hydrousethanol and this product
58 must be dried for it to be used as an oxygenate in gasoline [6]. The complexity of this
59 process partly explains why ethanol has not played a major role as fuel compared to the
60 cheapest petroleum-derived fuels. Only in recent years, due to increasing environmental
61 concerns and periodic crises in the major oil exporting countries, has bioethanol become
62 to be regarded as a viable and real alternative in the energy market. In bioethanol
63 production, the separation of alcohols in aqueous solutions has usually been achieved by
64 distillation, often using multiple columns to achieve the desired purity. However,
65 conventional distillation is an energy-intense process and the degree of alcohol purity
66 achievable by distillation is limited due the existence of a homogeneous azeotrope (as in
67 the case of ethanol). For these reasons, alternative and energetically less expensive
68 separation methods, such as membrane technology and in situ product recovery, have

69 attracted increasing interest in recent years. However, the liquid–liquid extraction of
70 ethanol from aqueous media is difficult because the extractor solvent needs to be water
71 immiscible and highly polar in order to extract polar molecules like ethanol. As is well-
72 known, it is difficult to find both properties in conventional organic solvents.

73

74 Ionic liquids (ILs), for their part, have shown themselves to be capable of extracting
75 polar molecules from water. A few examples can be found in the literature dealing with
76 the separation of butanol from water using ionic liquids [7], whereas fewer deal with the
77 separation of ethanol from water [8]. Ionic liquids consist of an organic cation and an
78 inorganic polyatomic anion, which are liquid at temperatures close to environmental
79 ranges. Their most important characteristic is their non-detectable vapour pressure, which
80 makes them environmentally benign compared with volatile organic compounds (VOCs).
81 Moreover, due to their ionic nature, by selecting different combinations of cations and
82 anions, there is an almost limitless possibility to synthesize new ionic liquids, and thus
83 tailor their physical–chemical properties [9,10]. To develop an integrated
84 fermentation/extraction process, it is of great importance to consider solvent toxicity
85 toward the microorganisms involved because the microbial activity necessary for the
86 production of the desired product must be allowed to proceed. Despite their many
87 disadvantages, conventional organic solvents have been commonly used in a range of
88 multiphase bioprocess operations. However, they have also been shown to be toxic to
89 microbial cells, causing membrane damage and reducing the long-term operational
90 viability of catalysts. Furthermore, the main concerns for the industrial biotransformation
91 processes are their toxicity toward the process operators and the environment, and the
92 explosion hazard due to their volatile and flammable nature [11]. Ionic liquids need to
93 overcome this inconvenience. Indeed, they could be designed to be highly selective for a
94 given compound and to show low toxicity during successful in situ product recovery [12].
95 This work describes key aspects of an integrated fermentation/separation process using
96 ionic liquids as extraction agents, in this case for extracting ethanol from aqueous
97 solutions, the results of which should help establish structure–activity relationships. Until
98 now, very few examples of the extraction of ethanol with ionic liquids have been reported
99 [7]. Furthermore, the biocompatibility of these ionic liquids with *Sacharomyces*
100 *cerevisiae* (*S. cerevisiae*) was analyzed to assess their potential use as extracting phase in
101 an integrated fermentation/separation system.

102

103 MATERIALS AND METHODS

104

105 Chemicals.

106

107 The ionic liquids 1-ethyl-3-methylimidazolium dicyanamide [EMIM+][dca-], 1-butyl-3-
108 methylimidazolium hexafluorophosphate [BMIM+][PF6-], 1-butyl-3-
109 methylimidazolium chloride [BMIM+][Cl-], 1-butyl-3-methylimidazolium dicyanamide
110 [BMIM+]-[dca-], 1-butyl-3-methylimidazolium acetate [BMIM+][acetate-], 1-butyl-3-
111 methylimidazolium glycolate [BMIM+][glycolate-], 1-ethyl-3-methylimidazolium
112 tetrafluoroborate, [EMIM+][BF4-], 1-butyl-3-methylimidazolium tetrafluoroborate
113 [BMIM+][BF4-], 1-butyl-3-methylimidazolium {bis(trifluoromethyl)sulfonyl}imide
114 [BMIM+]-[NTf2-], 1-butyl-2,3-dimethylimidazolium tetrafluoroborate
115 [BDIMIM+][BF4-], 1-hexyl-3-methylimidazolium chloride [HMIM+]-[Cl-], 1-octyl-3-
116 methylimidazolium chloride [OMIM+][Cl-], 1-hexyl-3-methylimidazolium
117 dicyanamide [HMIM+][dca-], 1-octyl-3-methylimidazolium tetrafluoroborate
118 [OMIM+][BF4-], 1-octyl-3-methylimidazolium {Bis(trifluoromethyl)sulfonyl}imide
119 [OMIM+][NTf2-], 1-octyl-3-methylimidazolium dicyanamide [OMIM+][dca-], 1-
120 methoxymethyl-3-methylimidazolium tetrafluoroborate [MOMMIM+][BF4-], 1-
121 methoxymethyl-3-methylimidazolium {Bis(trifluoromethyl)-sulfonyl}imide
122 [MOMMIM+][NTf2-], 1-methoxymethyl-3-methylimidazolium dicyanamide
123 [MOMMIM+][dca-], 1-methoxymethyl-3-methylimidazolium trifluoromethanesulfonate
124 [MOMMIM+]-[CF3SO3-], 1-methoxyethyl-3-methylimidazolium tetrafluoroborate
125 [MOEMIM+][BF4-], 1-methoxyethyl-3-methylimidazolium dicyanamide
126 [MOEMIM+][dca-], 1-(3-hydroxypropyl)-3-methylimidazolium dicyanamide
127 [HOPMIM+][dca-], 1-(3-hydroxypropyl)-3-methylimidazolium chloride
128 [HOPMIM+][Cl-], 1-ethoxyethyl-3-
129 methylimidazolium {Bis(trifluoromethyl)sulfonyl}imide [EOEMIM+][NTf2-], 1-octyl-
130 3-methylpyridinium tetrafluoroborate [MOPy+][BF4-], 1-ethoxyethyl-3-
131 methylimidazolium hexafluorophosphate [EOEMIM+][PF6-], 1-ethoxyethyl-3-
132 methylimidazolium dicyanamide [EOEMIM+][dca-], 1-butyl-3-methylimidazolium
133 nitrate [BMIM+][NO3-], ethylpyridinium ethylsulfate [EPy+][EtSO4-],
134 ethylpyridinium methylsulfate [MPy+][MeSO4-], 1-butyl-3-methylpyridinium
135 tetrafluoroborate [BMPy+][BF4-], ethylammonium nitrate [CH3CH2NH3+][NO3-], 1-
136 ethyl-1-methyl morpholinium dicyanamide [EMMor+][dca-] and

137 methyltrioctylammonium {bis(trifluoromethyl)sulfonyl}imide [MTOA+][NTf₂-] were
138 purchased from Solvent Innovation GmbH (Cologne, Germany).
139 Tetradecyl(trihexyl)phosphonium chloride [Hex3TDP+][Cl-],
140 tetradecyl(trihexyl)phosphonium dicyanamide [Hex3TDP+][dca-],
141 triisobutyl(methyl)phosphonium tosylate [iBu₃MeP+][TOS-] and
142 tetradecyl(trihexyl)phosphonium bromide [Hex3TDP+][Br-] were purchased from
143 CYTEC GmbH (Germany). Ethylpyridinium {bis(trifluoromethyl)sulfonyl}imide
144 [EPy+][NTf₂-],[MOPy+][dca-] and 1-butyl-3-methylpyridinium dicyanamide
145 [BMPy+][dca-] were purchased from LONZA GmbH (Germany). Methyloxazolium
146 methylsulfate [MOxa+][MeSO₄-] and 1-butyl-3-methyl-2-phenylimidazolium
147 methylsulfate [BMPhIM+][MeSO₄-] were purchased from DEGUSSA GmbH
148 (Germany). Other substrates, solvents and other chemicals were purchased from Sigma-
149 Aldrich Chemicals Co. (Spain), and were of the highest purity available.

150

151 Water Solubility of Ionic Liquids.

152

153 The solubility of the IL in water was determined by using the cloud point method. For
154 that, increasing 2 μ L volumes of ionic liquid were added to 1 mL of water contained in
155 10 mL glass test tubes, homogenizing by vigorously stirring for 1 min. Each time, a new
156 portion of ionic liquid was added until a complete dissolution occurred. The additions
157 stopped when more than 100 μ L had been added and saturation was still not reached. In
158 this case, the ionic liquid was considered water-soluble. The solubility of the ionic liquid
159 was calculated on the basis of the amount of ionic liquid added to the formation of the
160 saturated solution.

161

162 Extraction of Ethanol with Ionic Liquids.

163

164 Extraction was performed at 303.15 K. One milliliter of a 7% v/v ethanol solution (usual
165 concentration in fermentation medium) was brought into contact with 1 mL of pure water-
166 immiscible IL in 10 mL glass test tubes. The mixture was shaken vigorously for 2 min to
167 facilitate the transfer of ethanol into the ionic liquid phase before being left at a constant
168 temperature to complete the phase separation. Samples were taken from the aqueous
169 phase at 24, 48 h and 21 days. Extraction percentages were calculated by the following
170 equation:

171
$$E = \frac{C_{IL}}{C_{IL} + C_W} \times 100 \quad [1]$$

172

173 where C_{IL} and C_W refer to the initial and equilibrium concentration of ethanol in the
174 ionic liquid and the aqueous phase, respectively. Determinations were made in triplicate
175 to ensure the repeatability of the tests and the standard deviations were calculated.

176

177 Microorganism, Medium, and Culture Conditions.

178

179 The yeast *S. cerevisiae* was used throughout this study. A suspension of 1 g/L was
180 prepared in physiological water (9 g L⁻¹), and 200 μL of this suspension was transferred
181 to YPD agar plates and incubated for 48 h. The inoculum was prepared by transferring a
182 single colony to a 250 mL flask with 100 mL of liquid YPD medium. The flask was
183 placed on an orbital shaker (shaking diameter 5 cm and shaking frequency 170rpm), and
184 incubated at 30 °C for 24 h. This solution was used as the inoculum for ethanol
185 fermentation, which was carried out in a 100 mL flask with 45 mL of ethanol fermentation
186 medium and 1% (v/v) inoculum at 30 °C and 200 rpm for 48 h. During the fermentation,
187 small samples were taken at regular intervals to measure growth rates by
188 spectrophotometer. The compositions of the culture media were as follows (g L⁻¹): The
189 YPD agar medium: D-glucose 20, peptone 20, yeast extract 10, agar 20. The inoculum
190 medium: D-glucose 20, peptone 20, yeast extract 10. The fermentation medium: D-
191 glucose 20, peptone 20, yeast extract 10. Each medium was autoclaved at 121 °C for 20
192 min. After that, ionic liquid was added, and the mixture was vigorously shaken manually
193 for 30 s and then placed in a water bath to be heated at 30°C for 24 h.

194

195 Ionic Liquid Toxicity to *S. cerevisiae* Testing in Liquid Media.

196

197 The growth rates of *S. cerevisiae* were measured in the presence and absence of ionic
198 liquids. It should be noted that ionic liquids were added directly to the culture medium
199 and shaken for 24 h at 30 °C, thus forming a biphasic system of 3% (v/v) ionic liquid.
200 The cultures were inoculated with a 1% (v/v) sample from a 24 h *S. cerevisiae* culture
201 grown in the same medium. The Erlenmeyer flasks were incubated at 30 °C with
202 continuous, intensive shaking and samples were taken regularly to measure the OD₆₆₀
203 using a 1650 PC ShimadzuUV-vis spectrophotometer. The OD₆₆₀ was used to plot a

204 growth curve and specific growth rates for each condition. Specific growth rates (μ , h⁻¹)
205 were calculated by selecting two time points, t_1 and t_2 , in the exponential growth phase.

206

$$207 \quad \mu = \frac{\ln\left(\frac{OD_2}{OD_1}\right)}{t_2 - t_1} \quad [2]$$

208

209 The residual activity (a_r) was also calculated as follows:

210

$$211 \quad a_r(\%) = \left(\frac{\mu_{IL}}{\mu_o}\right) \times 100 \quad [3]$$

212

213 where μ_{IL} and μ_o are the specific growth measured in the presence of ionic liquid and in
214 the control, respectively. The morphological structure was observed using an OLYMPUS
215 CX41 microscope (Olympus Corporation, Tokyo, Japan). Yeast concentration was
216 determined by the dry weight method at 48 h [13].

217

218 Agar Diffusion Test for Ionic Liquid Toxicity to *S. cerevisiae*.

219

220 The agar diffusion test was also used to test ionic liquid toxicity toward *S. cerevisiae*.
221 Pure ionic liquids and 3% (v/v) ionic liquid concentrations were used. Wells of 6 mm
222 diameter were punched under sterilized conditions (by heating with a Bunsen burner in a
223 laminar flow chamber) with a sterile glass tube. Samples of each IL (50 μ L total volume)
224 were then placed in the wells [14,15] using physiological water for the control wells. The
225 radius of the inhibition zone around the wells was recorded.

226

227 GC Analysis.

228

229 Ethanol content in the aqueous phase was determined by gas chromatography (450 GC
230 Bruker) using a Beta DEXTM capillary column (30 m \times 0.25 mm \times 0.25 μ m, Tmax 230
231 $^{\circ}$ C, Supelco), and propanoic acid as internal standard. The chromatographic conditions
232 were as follows: carrier gas (N₂) at 1.89 psi (51 mL/min total flow); temperature program,
233 200 $^{\circ}$ C, 15 min; split ratio, 1/50; detector, 260 $^{\circ}$ C. The retention times of the peaks were
234 as follows: ethanol, 5.1 min; propanoic acid, 13.2 min. Concentrations were calculated
235 from calibration curves using stock solutions of pure ethanol.

236

237

238 RESULTS AND DISCUSSION

239

240 Solubility of Ionic Liquids in Water.

241

242 The aim of this work was to use ionic liquids for the in situ extraction of ethanol in
243 aqueous solutions. The first condition for an ionic liquid to be used was that it must be
244 immiscible with water, thus forming the biphasic system in the aqueous solution required
245 for the extraction of ethanol. For this reason, we first determined the solubility of a wide
246 range of ionic liquids with different anionic and cationic compositions. The solubility
247 values are reported in units of % volume (ionic liquid)/volume (water) (Table 1). Ionic
248 liquids with a solubility lower than 10% in water (volume/volume) were considered
249 water-immiscible. As can be seen in Table 1, certain trends between the ionic liquid
250 compositions and their solubility were observed. The solubility of ionic liquids in water
251 strongly depends on the type of anion in the ionic liquid because the same cation and
252 different anions may produce significant differences in their solubility values, as can be
253 observed, for example, for the pairs [BMIM+][PF6-]/[BMIM+][Cl-] and
254 [BMIM+][acetate-]/[BMIM+][NTf2-]. The solubility of the anions followed the
255 sequence: [dca-], [Cl-] > [BF4-] > [PF6-] > [NTF2-]. This sequence can be clearly
256 observed for ionic liquids containing the cation [omim+]: [omim+] [dca-] > [omim+]
257 [BF4-] > [omim+] [PF6-] > [omim+] [NTf2-]. With respect to the type of cation, the
258 solubility in water decreased as the alkyl chain length of the cation increased. This
259 tendency was observed when the following ionic liquids were compared: [bmim+]-
260 [NTF2-] > [omim+] [NTF2-], [bmim+] [PF6-] > [omim+] [PF6-] and [bmim+] [BF4-]
261 > [omim+] [BF4-]. The trihexyltetradecyl phosphonium cation was seen to be more
262 water insoluble than 1-butyl-3-methyl imidazolium because the water solubility of the
263 ionic liquid [BMIM+][Cl-] was much higher than that of [Hex3TDP+][Cl-]. Because the
264 presence of ethanol might affect the solubility of the ionic liquid in the aqueous solution,
265 solubility tests with the water-immiscible ionic liquids were performed in a 7% v/v
266 ethanol solution. No significant changes were observed in the solubility values of the
267 ionic liquids selected (data not shown), except for [MOPy+][dca-], which increased its
268 solubility and became miscible in the ethanol solution (<10% volume ionic liquid/water

269 volume). For this reason, [MOPy⁺] [dca⁻] was discarded for the following extraction
270 steps.

271

272 Liquid–Liquid Extraction of Ethanol with Ionic Liquids.

273

274 Ethanol was extracted from a 7% v/v solution of this compound ionic liquids with the
275 common characteristic of being immiscible in both water and 7% v/v ethanol solution in
276 water. Table 2 shows the results for the different ionic liquids at several extraction times
277 (24, 48 h and 21 days). The increase in the extraction percentage from 24 h to 21 days
278 could be explained by the low extraction kinetics considering not continuous stirring was
279 applied during all over experiment (see section Extraction of Ethanol with Ionic Liquids).
280 The highest extraction percentages was achieved using the ionic liquids based on the
281 phosphonium and ammonium cations for which extraction ranged between 51.3 and
282 39.4% at 24 h. Regarding the relationship between the cation and anion composition of
283 the ionic liquids and their respective capacity as extracting solvents, it seems that the
284 extraction percentage could be related with localized charges and small volumes ions,
285 which would permit strong interactions between the negative charges of the anion and the
286 dipole formed in the ethanol molecule. The positive charge of phosphonium and
287 ammonium cations are located in the phosphorus and ammonia atoms, respectively.
288 However, in the imidazolium cation the positive charge is delocalized. In the same way,
289 the chloride, bromide and dicyanamide anions are small and present a more localized
290 negative charge with respect to NTf₂⁻, whose charge is localized in five atoms. A
291 reduction in the extraction percentage was observed when the anion [NTf₂⁻] was used,
292 as can be seen, for example, by comparing [BMIM⁺][PF₆⁻] with [BMIM⁺][NTf₂⁻] at
293 the beginning of the experiment and [OMIM⁺][BF₄⁻] vs [OMIM⁺][NTf₂⁻]. The
294 pyridinium-based ionic liquids showed extraction percentages between those of
295 phosphonium- and imidazolium-based ionic liquids. Neves et al. (2011) [7] evaluated the
296 potential use of tetradecyltriethylphosphonium-based ILs by means of ternary phase
297 diagrams. For 20 wt % of ethanol, the maximum ethanol extraction followed the
298 sequence: [Hex3TDP⁺][NTf₂⁻] (87%) > [Hex3TDP⁺][dca⁻] (82%) >
299 [Hex3TDP⁺][Br⁻] (78%) > [Hex3TDP⁺][Cl⁻] (72%) >
300 [Hex3TDP⁺][phosphinate⁻] (72%) > [Hex3TDP⁺][decanoate⁻] (70%) > [Hex3TDP⁺]-
301 [CH₃SO₃⁻] (65%). Similarly, a high extraction percentage was obtained by using a
302 phosphonium-based ionic liquid. Furthermore, the extraction percentage decreased when

303 the size of the anion and the delocalization of the charge of the anion increased, as in the
304 case of the methanesulfonate anion. In the above study, the use of bistriflimide anion led
305 to good extraction behaviour, which does not agree with the results of the present work.
306 The higher extraction percentage reached with the phosphonium cation than in the present
307 work may have been due to the different ethanol concentrations used: 20 wt % compared
308 with the 7 wt % used in the present work. Furthermore, the extraction percentages
309 reported by Neves et al. were those obtained in the best extraction conditions. Garcia-
310 Chavez et al. (2012) [8] studied the extraction of butanol (10% aqueous solution) with
311 ionic liquids based on ammonium cations and carboxylate and phosphinate anions. High
312 extraction percentages (around 90%) were obtained using ammonium ionic liquids, while
313 the use of [HMIM+][NTf₂-] (imidazolium cation and bistriflimide anion) significantly
314 reduced the extraction percentage to 52.6%, which agrees with the results of the present
315 work. Hernández-Fernández et al. (2010) carried out the extraction of butanol from n-
316 hexane solutions using 13 ionic liquids based on 1-n-alkyl-3-methylimidazolium and n-
317 alkylpyridinium cations and a wide range of anions
318 (hexafluorophosphate, bis((trifluoromethyl)sulfonyl)imide, tetrafluoroborate,
319 methylsulfate, 2(2-methoxyethoxy)ethylsulfate, ethylsulfate, n-octylsulfate, dicyanamide,
320 nitrate, tetrafluoroborate and chloride) [16]. These authors reported that the highest
321 extraction percentages of butanol from hexane solution for the same cation was obtained
322 with the small anions and localized charges, which is also in agreement with the results
323 of the present work. It is important to point out that ethanol extraction from aqueous phase
324 is more complicated than butanol extraction from hexane phase, because in the first case
325 a very polar compound (ethanol) is extracted from a very polar phase (water).

326

327 Biocompatibility of Ionic Liquids to *S. cerevisiae*.

328

329 After the extraction capability of ionic liquids was measured, the biocompatibility of
330 these solvents with *S. cerevisiae* was evaluated by (i) measuring the growth rates of *S.*
331 *cerevisiae* in culture media in the presence of 3% (v/v) ionic liquid and (ii) using the agar
332 diffusion test.

333

334 Effect of Ionic Liquids on the Growth of the Yeast *Saccharomyces cerevisiae*.

335

336 The biocompatibility of ionic liquids with *S. cerevisiae* was analyzed by measuring the
337 growth rates in the presence and absence of the ionic liquids. Growth curves were
338 obtained in YPD culture media. In the case of ionic liquid biphasic systems, we chose a
339 3% (v/v) ionic liquid because many authors [17,18] have shown that ILs are significantly
340 toxic at between 2% and 5% (v/v) concentrations. Figure 1 shows the growth of the yeast
341 *S. cerevisiae* at 3% (v/v) of the studied ionic liquids.

342

343 To evaluate the effect of ionic liquids on the morphological structure of the
344 microorganism, the yeast *S. cerevisiae* was observed at 48 h by microscope using the
345 methylene blue staining method (see Figure 2). As illustrated in Figure 1, the growth
346 curves of the yeast *S. cerevisiae* in the absence and presence of ionic liquids fitted typical
347 batch bacterial growth curves in the case of [MTOA+][NTf2-], [BMIM+][NTf2-],
348 [OMIM+][NTf2-], [BMIM+][PF6-], [Hex3TDP+][Cl-] and the control, the specific
349 growth rate (μ) in the log phase being between 0.08 and 0.47 h⁻¹ (see Table 3). For
350 [Hex3TDP+][Cl-], the culture started growing after an adaptation time, whereas in the
351 case of [MTOA+][NTf2-] and [BMIM+][NTf2-] the growth curves were similar to the
352 control growth curve. The final yeast concentration of *S. cerevisiae* in [BMIM+][NTf2-]
353 and [MTOA+][NTf2-] was slightly higher than in the control at 48 h (see Table 3), after
354 which growth continued, whereas it stopped in the control. This may be explained by the
355 extraction of ethanol or other fermentation products by the ionic liquids which can inhibit
356 the yeast growth. Furthermore, no cell death was observed (see Figure 2) in the above
357 ionic liquids. [BMIM+][PF6-] and [OMIM+][NTf2-] were relatively nontoxic for *S.*
358 *cerevisiae*, but the yeast took longer to adapt to the medium and the decline phase
359 occurred earlier in the case of the [BMIM+][PF6-] than in [OMIM+][NTf2-], in which
360 the yeast continued to grow at 48 h. In the case of [Hex3TDP+][Cl-], following total
361 inhibition during the first 12 h without any growth; after that, cells began to bud and
362 growth continued at 48 h, as can be observed in Figure 2, probably due to the complete
363 adaptation of cells by this time. No growth or near zero growth was observed in the ionic
364 liquids [Hex3TDP+][Br-], [EPy+][NTf2-], [OMIM+][BF4-] and [Hex3TDP+][dca-],
365 with μ ranging from 0 to 0.03 h⁻¹ (see Table 3). For these ionic liquids, cells became
366 smaller and turned blue (dead cells) and no budding was observed (see Figure 2). It was
367 observed that yeast maintained higher activity in ionic liquids based on imidazolium
368 cations combined with hydrophobic anions, such as [PF6-] and [NTf2-], as well as in
369 ammonium cation combined with hydrophobic anions, such as [MTOA+][NTf2-].

370 Furthermore, the combination of imidazolium cations with more hydrophilic anions
371 inhibited *S. cerevisiae* growth, as in the case of [OMIM+][BF4-], which completely
372 inhibited growth, revealing its toxic character toward the microorganism. Low
373 biocompatibility was obtained with pyridinium and phosphonium cations such as
374 [EPy+][NTf2-] and [Hex3TDP+][dca-], [Hex3TDP+][Br-] [Hex3TDP+][Cl-],
375 respectively. In the last case, a degree of adaptation seemed to have been reached by the
376 end of the experiment. Such behaviour seems to be related with the ionic liquid solubility
377 (see Table1). Ionic liquids with low water-solubility, such as [MTOA+]-[NTf2-],
378 [BMIM+][NTf2-], [OMIM+][NTf2-] and [BMIM+]-[PF6-], presented a higher degree
379 of yeast compatibility than the more water-soluble ionic liquids, such as
380 [Hex3TDP+][Cl-], [Hex3TDP+][Br-], [EPy+][NTf2-], [OMIM+][BF4-] and
381 [Hex3TDP+][dca-]. The better behaviour of [BMIM+][NTf2-]vs [BMIM+][PF6-]
382 could be also related with the higher water solubility of ILs containing [PF6-] anion
383 respect to [NTf2-].The greater the solubility of the ionic liquids in water, the greater the
384 concentration in the culture medium and the greater the interaction of the ionic liquid with
385 the yeast. Not only the water solubility affect to ionic liquids toxicity to yeast but also the
386 ionic liquids structure since [OMIM+][NTf2-] is more hydrophobic than
387 [BMIM+][NTf2-] (higher alkyl chain length)and better biocompatibility was obtained
388 with [BMIM+]-[NTf2-] than [OMIM+][NTf2-] based on growth rates of *S. cerevisiae*
389 (Table 2) and (ii) using the agar diffusion tests (Table3). That behaviour was found in *S.*
390 *cerevisiae* [19] and even other microorganism [20]. In the case of *S. cerevisiae* [19] an
391 increased in the toxicity was found from [BMIM+][Cl-] to [HMIM+][Cl-] and
392 [OMIM+][Cl-] at 1000 ppm concentration of ionic liquid. Regarding water insoluble
393 ionic liquids, [MTOA+][NTf2-],[BMIM+][NTf2], [BMIM+][PF6-] resulted to be
394 biocompatible by using a viability assays conducted after the incubation of 20 g DCW
395 L⁻¹ *S. cerevisiae* FasB His6 at 27 °C and 300 rpm for 20 h [21]. Water-immiscible ionic
396 liquids have been also used in a biphasic system to enhance the 2-phenylethanol
397 concentration by means of in situ product removal catalyst by *S. cerevisiae*. A correlation
398 between the IL structure and the effect on yeast growth was investigated. [NTf2-] anions
399 were found to be the most biocompatible in comparison to [PF6-] and [BF4-].
400 Furthermore, it was also found that the longer the alkyl side chain on the imidazolium
401 ring, the lower is its biocompatibility [22]. The relationship between ionic liquids
402 structure– activity found in previous work are in agreement with the results found in the
403 present work. On the other hand, water-soluble ionic liquid has recently received attention

404 as suitable candidates for lignocellulosic biomass pretreatment prior enzymatic
405 saccharification and, obviously, for second-generation bioethanol production.
406 Consequently, their impacts on downstream *S. cerevisiae* growth and biofuel production
407 have been studied. Specifically, the ionic liquids 1-ethyl-3-methylimidazolium acetate²³
408 ([BMIM+][OAc⁻]), 1-butyl-3-methylimidazolium chloride²⁴ ([BMIM+][Cl⁻]) and 1-
409 ethyl-3-methylimidazolium methylphosphonate²⁵ ([EMIM+][MeO(H)PO₂⁻]) were
410 studied. Both the growth and ethanol production using *S. cerevisiae* is strongly influenced
411 for the above ionic liquids. However, low ionic liquid concentrations shown to have a
412 minimal impact on *S. cerevisiae*. Those limit concentrations were 0.1% for
413 [EMIM+][OAc⁻] [23], 1 ppm for [BMIM+][Cl⁻] [24] and 5% for
414 [EMIM+][MeO(H)PO₂⁻] [25]. In the latter case, the addition of ILs to the growth
415 medium inhibited the oxygen transfer rate (OTR) and switched the metabolism from
416 respiration (conversion of glucose into biomass) to fermentation (conversion of glucose
417 to ethanol). This behaviour was observed at low IL concentrations ($\leq 5\%$ IL), whereas
418 above this value there is no significant growth or ethanol production. Very recently, the
419 mechanism of toxicity was investigated for 1-ethyl-3-methylimidazolium chloride
420 ([EMIM+][Cl⁻]), [BMIM+][Cl⁻] and [EMIM+][OAc⁻]. It has been found that some ILs
421 likely target mitochondria. ILs induced abnormal mitochondrial morphology, as well as
422 altered polarization of mitochondrial membrane potential [26]. Those studies corroborate
423 our results in which solubility of ionic liquids in water could negatively affect the growth
424 and ethanol production using *S. cerevisiae*.

425

426 Determination of the Toxic Effect of Ionic Liquids on the Yeast *S. cerevisiae* Using the
427 Agar Diffusion Test.

428

429 The agar diffusion test is an inexpensive method, requires little preparation and no
430 specialized equipment, uses small quantities of the test compound [27,28] and only basic
431 microbiological skills are needed. This test was used in order to confirm the results in
432 liquid medium. The experiments were carried out with two concentrations, pure ionic
433 liquids and 3% (v/v) ionic liquid concentration. The results showed that
434 [MTOA+][NTf₂⁻] and [BMIM+][NTf₂⁻] had no effect on the growth of the yeast *S.*
435 *cerevisiae* because the diameter of the growth inhibition zone was zero in the
436 concentration of 3% (v/v) and for the pure ILs.

437

438 Furthermore, the same toxic behaviour was obtained in the liquid medium with respect to
439 the agar diffusion test at 3% (v/v) ionic liquids (i.e., good behaviour for
440 [MTOA+][NTf₂⁻] and [BMIM+][NTf₂⁻] and high inhibition for [OMIM+][BF₄⁻]
441 and [Hex3TDP+][dca⁻]), which confirm the results obtained in the growing experiment
442 (see Table 3).

443

444 New Extraction-Fermentation Process for Bioethanol Production.

445

446 Several ionic liquids were found to be water insoluble and capable of a high ethanol
447 extraction efficiency: [Hex3TDP+][Cl⁻], [Hex3TDP+][dca⁻], [Hex3TDP+][Br⁻],
448 [MTOA+][NTf₂⁻] and [OMIM+][BF₄⁻]. The extraction percentage was mainly related
449 to the ionic liquid composition, increasing with localized charges and small volumes ions.
450 It is important to note that it is very difficult to find conventional organic solvents which
451 extract ethanol with a high efficiency because they would need to be water-insoluble and
452 polar, two properties that are very difficult to find in conventional organic solvents.
453 However, we have shown that it is possible to find water-insoluble ionic liquids with the
454 capacity to extract the ethanol, because ionic liquids are polar compounds due to the
455 charge of the anion and the cation. Furthermore, an integrated fermentation-extraction
456 process requires that the insoluble ionic liquid be biocompatible with the yeast at saturated
457 ionic liquid concentrations in water. It has been seen that the ionic liquids
458 [MTOA+][NTf₂⁻], [BMIM+][NTf₂⁻], [BMIM+][PF₆⁻] and, to a lesser extent,
459 [Hex3TDP+][Cl⁻] are biocompatible with *S. cerevisiae* because they allow the bacteria
460 to grow. The ionic liquids [MTOA+][NTF₂⁻] and [Hex3TDP+][Cl⁻] were suitable for
461 ethanol extraction and allowed the growth of *S. cerevisiae*, meaning that they can be used
462 in an integrated ethanol fermentation and extraction process. Both [Hex3TDP+][dca⁻]
463 and [Hex3TDP+][Br⁻] showed a good ethanol extraction capacity but were toxic to *S.*
464 *cerevisiae*, so that cannot be considered suitable for extractive fermentation, although
465 they could be used for the postfermentation-extraction of ethanol. Once the ethanol has
466 been extracted with the ionic liquids, both can be easily separated by distillation due to
467 the very low vapour pressure of the ionic liquid. All the energy of this distillation process
468 would be used in evaporating the ethanol (not ethanol and water, as in the case of
469 ethanol-water distillation). For that reason, the new processes could save energy since
470 conventional distillation is an energy-intensive process. In the case of some of water can be
471 retained in the ionic liquid phase, the amount of water will be below because we are using

472 water insoluble ionic liquids and easily separable from ethanol since ionic liquids have
473 been shown to break azeotropes [29]. Because of easy separation of the little amount of
474 water from ethanol, it is possible not to need an expensive drying process after ionic
475 liquids distillation, reducing the capital cost of the process. Furthermore, in the case of
476 integrated fermentation and separation process, besides saving capital cost the
477 fermentation efficiency could be improved because the ethanol, which could inhibit *S.*
478 *cerevisiae*, continuously relies from the growth medium. Regarding the sustainability of
479 the process, it is worthy to be highlighted that the ionic liquids could be recycled along
480 the process after separation in the distillation step and then reused in the extraction step.
481 That is possible thanks to the thermal and chemical stability of ionic liquids [30].

482

483 CONCLUSIONS

484

485 This work evaluates the use of ionic liquids as extraction agents in an integrated
486 extraction–fermentation process for bioethanol production. The ethanol extraction
487 percentages ranged from 33% to 62%, increasing in the sequence [EPy⁺][NTf₂⁻]
488 < [MTOA⁺][NTf₂⁻] < [OMIM⁺][BF₄⁻] < [Hex3TDP⁺][dca⁻] < [Hex3TDP⁺][Br⁻] <
489 [Hex3TDP⁺][Cl⁻]. Of these, [MTOA⁺][NTf₂⁻] and [Hex3TDP⁺][Cl⁻] can be
490 considered suitable for an integrated extraction–fermentation process for ethanol
491 production. This work has clearly demonstrated the exciting potential of combining ionic
492 liquid extraction with fermentation for the bio-production of polar molecules like ethanol.
493 The results of this study are encouraging and suggest that this new process may lead the
494 way toward new alternatives for the biosynthesis of polar compounds using
495 microorganisms.

496

497 Notes

498 The authors declare no competing financial interest.

499

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511

512 DEDICATION

513

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515

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Table 1. Solubility of the assayed ionic liquids in pure water.

Ionic liquid	Solubility (% v/v)	Ionic liquid	Solubility (% v/v)
[OMIM+][NTf2-]	< 0.04	[HMIM+][dca-]	> 10
[MTOA+][NTf2-]	< 0.02	[OMIM+][dca-]	> 10
[BMIM+][NTf2-]	< 0.28	[MOMMIM+][dca-]	> 10
[BMIM+][PF6-]	< 0.50	[MOEMIM+][dca-]	> 10
[OMIM+][BF4-]	< 1.4	[HOPMIM+][dca-]	> 10
[MOMMIM+][NTf2-]	< 2.0	[BMPy+][dca-]	> 10
[EOEMIM+][PF6-]	< 2.0	[EMmor+][dca-]	> 10
[EOEMIM+][NTf2-]	< 2.0	[BMIM+][Cl-]	> 10
[Hex3TDP+][dca-]	< 2.0	[HMIM+][Cl-]	> 10
[Hex3TDP+][Br-]	< 2.0	[OMIM+][Cl-]	> 10
[Hex3TDP+][Cl-]	< 2.0	[Moxa+][MeSO4-]	> 10
[EPy+][NTf2-]	< 2.0	[MPy+][MeSO4-]	> 10
[MOPy+][dca-]	< 8.0	[BMPheIM+][MeSO4-]	> 10
[EMIM+][BF4-]	> 10	[EPy+][EtSO4-]	> 10
[BMIM+][BF4-]	> 10	[BMIM+][NO3-]	> 10
[BDIMIM+][BF4]	> 10	[CH3CH2NH3+][NO3-]	> 10
[MOMMIM+][BF4-]	> 10	[iBu3MeP+][TOS-]	> 10
[MOEMIM+][BF4-]	> 10	[MOMMIM+][CF3SO3-]	> 10
[BMPy+][BF4-]	> 10	[BMIM+][acetate-]	> 10
[MOPy+][BF4-]	> 10	[BMIM+][glycolate-]	> 10
[EMIM+][dca-]	> 10		
[BMIM+][dca-]	> 10		

Table 2. Extraction percentages of ethanol from aqueous solutions with ionic liquids

Ionic liquid	E _{24h} (%)	E _{48h} (%)	E _{21 days} (%)
[Hex3TDP+][Cl-]	51.3 ± 2.8	56.3 ± 2.8	61.7 ± 4.8
[Hex3TDP+][dca-]	47.3 ± 3.2	41.4 ± 2.8	45.2 ± 4.0
[Hex3TDP+][Br-]	46.0 ± 3.7	51.2 ± 2.8	52.0 ± 3.2
[MTOA+][NTf2-]	39.4 ± 1.7	35.4 ± 2.8	37.2 ± 3.1
[OMIM+][BF4-]	31.0 ± 1.1	36.8 ± 2.8	40.8 ± 4.2
[EPy+][NTf2-]	27.9 ± 2.0	30.2 ± 2.8	32.5 ± 4.2
[BMIM+][PF6-]	19.1 ± 2.4	24.9 ± 2.8	26.6 ± 1.5
[BMIM+][NTf2-]	12.6 ± 1.7	26.0 ± 2.8	26.2 ± 1.4
[OMIM+][NTf2-]	7.8 ± 1.8	23.7 ± 2.8	29.1 ± 0.4

Table 3. Effect of ionic liquids on the growth of the yeast *S. cerevisiae* ^a.

ILs	Radius of inhibition (cm in solid medium)		In liquid medium	
	Pure ionic liquids	3% (v/v) ionic liquids	D _w (g L ⁻¹)	μ (h ⁻¹)
Control	0.00 ± 0.00	0.00 ± 0.00	5.33	0.43
[BMIM+][NTf2-]	0.00 ± 0.00	0.00 ± 0.00	6.44	0.47
[MTOA+][NTF2-]	0.00 ± 0.00	0.00 ± 0.00	5.81	0.30
[BMIM+][PF6-]	0.4 ± 0.10	0.00 ± 0.10	2.24	0.32
[OMIM+][NTf2-]	0.3 ± 0.10	0.20 ± 0.05	3.60	0.12
[Hex3TDP+][Cl-]	0.2 ± 0.05	0.40 ± 0.10	1.75	0.08
[Hex3TDP+][Br-]	0.9 ± 0.25	0.40 ± 0.10	0.34	0.03
[EPy+][NTf2-]	0.5 ± 0.15	0.40 ± 0.10	0.84	0.02
[OMIM+][BF4-]	1.3 ± 0.40	0.40 ± 0.10	0.64	0.00
[Hex3TDP+][dca-]	0.5 ± 0.10	0.40 ± 0.10	0.34	0.00

^a Inhibition zones were evaluated using the agar diffusion test in the presence of pure ionic liquids and 3% (v/v) IL concentrations. D_w represents final dry weight concentration of yeast at 48 h, μ represents specific growth rates (h⁻¹). Data are the means of 3 replicates.

Figure 2. Morphological image of the yeast *S. cerevisiae* after 48 h of culture with different ionic liquids using the blue methylene staining (arrow: death of cells (small, dark blue cells)).

