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AMMONIUM-BASED POLYMER IONIC LIQUID MEMBRANE FOR WASTEWATER TREATMENT AND BIOENERGY PRODUCTION

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- 9 Abstract.
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11 Air-breathing cathode microbial fuel cells (MFCs) fed with citrus juice processing wastewater were employed for bioenergy production and simultaneously for wastewater 12 13 treatment. Polymer inclusion membranes based on the ionic liquid methyltrioctylammonium chloride were tested as separator in this microbial fuel cell 14 15 assembly. Regarding the wastewater treatment capacity, the evolution of the chemical oxygen demand (COD) removal over time reaches a maximum value of 45 %. In addition 16 17 to COD removal, an electrochemical characterization of the wastewater before and after being treated was also performed. Despite this type of feedstock not being ideal for 18 bioenergy production in air-breathing cathode MFCs due to the acidity of the substrate, 19 20 enough amount of bioenergy is produced to consider this technology a suitable alternative 21 for reusing citrus juice processing wastewater.

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Keywords: Bioenergy, ionic liquid, microbial fuel cell, polymer inclusion membrane,wastewater treatment

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26 1. Introduction

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Society and scientific community are deeply aware of dealing with two of the most important global challenges: water scarcity in many countries and depletion of fossil fuels. Shortage of water supplies and water scarcity are two issues which are affecting more and more people around the world. In the coming years, it is expected an increase of the water scarcity and fresh water sources due to the increment of the world population. The lack of safe drinking water has devastating consequences for human beings such as the emergence of new diseases as well as a large impact on economy. For these reasons, 35 big efforts have been made to develop effective and low-cost methods for water treatment

- **36** [1–3].
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On the other hand, both the depletion of fossil fuels and their contribution of carbon 38 dioxide to the atmosphere have promoted the development of more efficient bioenergy 39 sources [4]. In this context, microbial fuel cells (MFCs) have demonstrated to be a 40 promising technology for addressing the current energy crisis and the water scarcity in 41 42 underdeveloped countries. MFCs use bacterial microorganisms to oxidize the organic 43 matter contained in a substrate for dual function, namely, bioelectricity production and 44 wastewater treatment. Their main advantage versus other technologies for bioenergy 45 production is the direct production of electricity from the oxidation of the substrate, low operation temperatures, and they do not require any energy input. Regarding the 46 47 conventional wastewater treatments such as anaerobic digestion, MFCs produce less 48 amount of sludge [5, 6]. The current applications of this technology are still at laboratory 49 scale, however, MFCs proved to be suitable for industrial applications. Big efforts have been made in recent years to improve this technology. A better understanding of the 50 51 mechanisms of electron transfer, the use of low-cost materials, and the design of novel 52 MFC assemblies have promoted their large-scale applications [7]. Although simple substrates such as glucose or acetate have been widely employed to optimize this 53 54 technology, the most interesting application of MFCs is their application for wastewater 55 treatment. The use of complex substrates such as domestic or industrial wastewater allows MFCs to produce bioenergy from low-cost and abundant substrates [8]. Until now, 56 different complex substrates employed so far as fuel in MFCs are: domestic wastewater 57 58 and brewery [9], swine wastewater [10], lignocellulosic biomass industry output [11], brewery wastewater [12], synthetic wastewater [13], starch processing wastewater [14], 59 dye wastewater [15], landfill leachates [16], and slaughterhouse wastewater [23].Ionic 60 liquids (ILs) are organic salts which melt at temperatures below 100 C. They usually 61 62 consist on an inorganic anion and an organic cation. In recent years, these compounds have gained much attention in a wide variety of research fields due to their special 63 64 properties. Their near-zero vapour pressure, long-term stability, high conductivity, and 65 the possibility of modifying their properties by varying the anode and cathode structure 66 have made possible their application in several types of research works. ILs are considered as a green alternative to conventional organic solvents [17, 18]. In this work, 67 68 polymer inclusion membranes based on ILs have been employed as separator in air-

cathode single-chamber MFCs fueled by citrus juice processing wastewater. This type of 69 membranes has showed good results in MFCs fed with domestic wastewater and oil 70 industry wastewater [19, 20]. The performance of MFCs has been evaluated in terms of 71 power output and wastewater treatment capacity, analyzing the evolution of chemical 72 oxygen demand (COD), total suspended solid (TSS), nitrite, orthophosphate, and 73 ammonium sulfate in the substrate during the process. 74 75 76 2 Materials and Methods 77 78 2.1 Reagents 79 The casting method was employed to prepare polymer inclusion membranes based on 80 81 methyltrioctylammonium chloride, [MTOA+][Cl-]. Polyvinylchloride (PVC) was used as polymeric network to retain the IL in the membrane. Both reagents were provided by 82 83 Sigma Aldrich S.L. Each membrane contains 70 wt% IL [19]. 84 85 2.2 Experimental Setup 86 The air-breathing cathode MFC assembly used consists of a single-chamber glass reactor. 87 The anode is a combination of graphite granules where the biofilm grows, and a graphite 88 rod which collects the electrons produced during the organic matter oxidation. The 89 cathode is made of carbon cloth coated with a platinum spray, which catalyzes the oxygen 90 reduction reaction (ORR). The system was loaded with an external resistance of 1 k Ω , 91 92 which closes the circuit (Fig.1). 93 94 The temperature was set at 25 °C and the tests were performed during 217 h. Additional reactors to the MFCs were used simultaneously. Reactors named as baseline contain both 95 carbon granules for biofilm support and wastewater, without any external load. 96 Otherwise, control reactors only contain wastewater. In this case, the conditions were the 97 98 same than in traditional anaerobic digestion. They served to compare the wastewater treatment capacity of MFCs with that obtained in conventional anaerobic digestion with 99

- 100 and without any biofilm support.
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Wastewater from industrial lemon juice processing with an initial content of chemical
oxygen demand (COD) of 2440 mg L⁻¹ was used as substrate for bioenergy production.
A chemical characterization of the wastewater employed was performed before and after
its use as fuel in the MFCs. COD removal was determined at 24, 48, 72, and 217 h of
operation following the AFNOR method T90-101. A spectrophotometer Spectroquant
Nova 30 (Merck) was used for determining this parameter.

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Soluble COD removal (CODR) is defined as the ratiobetween the total COD consumed during the process and theinitial COD (COD0). The consumed COD is the differencebetween the value at the beginning of the process and the valueat a given time (t) (CODt) according to Eq. (1):

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$$COD_{R}(\%) = \frac{([COD]_{0} - [COD]_{f}}{[COD]_{0}} \times 100$$

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119 Total suspended solids, hardness, alkalinity, and ion analysis were determined by120 AFNOR standard methods [20, 21].

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122 2.4 Polarization and Power Curves

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Once MFCs reach the steady state in terms of voltage response, polarization and power curves were determined by varying the external loading between 11MO and 10 by using a variable resistor box [22]. The current (I) and power densities (P) were calculated according to the equations I = V(cell voltage)/R (externalresistor) and P = V2/R, and then normalized to anode capacity.

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130 2.5 Coulombic Efficiency

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132 Coulombic efficiency is defined as the electricity produced from the organic matter 133 oxidation versus the maximum possible recovery [22]. This parameter can be determined 134 as the ratio between the coulombs transferred to the anode from the substrate and the maximum coulombs transferred if the whole substrate was able to produce currentelectricity.

 $Y_Q = \frac{coulombs \ produced}{total \ theoretical \ coulombs} \times 100$

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The integral of the current over time allows determining the total coulombs obtained.
Therefore, the coulombic efficiency (Y_Q) for an MFC working during a period of time (t)
in fed batch mode is calculated by:

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$$Y_Q = \frac{M_m \int_0^t i(t)dt}{F \cdot \Delta COD \cdot b \cdot V} \times 100$$

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where M_m is the molecular mass of oxygen (32 g mol⁻¹), i(t) is the rated current (Cs⁻¹), F is the Faraday constant (96 485 C mol electrons⁻¹), Δ COD is the variation of COD during time t (COD_{initial}–COD_t), b denotes the moles of electrons produced per mole of oxygen (b = 4), and V is the volume of liquid in the anodic chamber (0.25 L).

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151 2.6 SEM-EDX Characterization

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In order to study the morphology, chemical composition, and distribution of the most
important chemical elements contained in the membranes, a scanning electron
microscope Hitachi S-3500Ncoupled to an analyzer Brucker AXS X-ray were employed.
Scanning electron microscopy (SEM)and energy dispersive X-ray (EDX) analysis of the
IL-based membranes prepared were performed before and after being used as separator
in MFCs.

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- 160
- 161 3 Results and Discussion

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163 3.1 Citrus Juice Processing Wastewater

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- 165 Treatment Capacity of [MTOA+][Cl–]-Based MFCs
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The evolution of the COD removal by[MTOA+][Cl-]-based MFCs fed with citrus juice 167 processing wastewater is illustrated in Fig. 2. After 24 h of operation, MFCs remove 168 12.5% of COD, increasing over time. The maximum value of COD removal (44 %) is 169 reached after 217 h. Due to the specific properties of the feedstock employed, e.g., very 170 171 low pH, the maximum COD removal is about half of that obtained in MFCs fed with other types of wastewater [19, 23].Regarding the COD removal by conventional 172 173 anaerobic digestion (control and baseline tests), the values follow the same trend as those obtained by MFCs, increasing over time. From the beginning of the process until 72 h of 174 175 treatment, the COD removal by control and baseline tests is similar in both cases, being more different at 217 h of treatment. This difference could be due to the fact that graphic 176 177 granules (controls)improve the growth of the microorganisms and consequently the water 178 depuration. Both control and baseline tests reach lower values of this parameter than 179 MFCs during the whole process. These results demonstrate that the MFC reactor[MTOA+][Cl-]-based membrane enhances the wastewater treatment capacity of 180 181 the devices in comparison with conventional anaerobic digestion. Polymer inclusion membranes based on ILs favour the proton exchange between the anode and the cathode 182 183 which improve the performance of MFCs in terms of wastewater treatment. Moreover, 184 operating the reactors as MFCs enhances the biofilm growth, which also promotes the COD removal. 185

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187 Additionally to the COD evolution, other physicochemical parameters were also 188 monitored. Tab. 1 summarizes these parameters in the substrate before and after the treatment in MFCs, control reactors, and baseline reactors. The pH of the feedstock 189 increases after its treatment in MFCs. This is the normal behaviour of this type of fuel 190 191 cells. The increase of the pH demonstrates that the protons produced during the organic 192 matter oxidation are not accumulated in the anode, meaning that the [MTOA+][Cl-]-193 based membrane facilitated the proton transfer from the anode to the cathode. The high 194 pH of the anodic chamber may affect the metabolic activity and, therefore, the mechanism 195 of proton and electron production from electroactive bacteria.

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Regarding the speciation of the main ions contained in thefeedstock, 20.5% and 28.16%
of ammonium and sulfates, respectively, are reduced. By contrast, the reduction of nitrites
and ortophosphates reaches higher values, i.e., up to 55.3% and 85.7%, respectively. The

significant decrease in orthophosphate content may be due to the conversion into organic

phosphates by the biofilm. In the case of nitrites and sulfates, they can be used by bacteria to grow and they can also act as oxygen donor in the absence of oxygen. The reduction of these parameters is more evident when the reactors are working as MFCs because oxidation of organic matter and biofilm growth are quicker than in control and baseline reactors.The same trend is observed in the evolution of Kjeldahl nitrogen. MFCs allow this parameter to be reduced up to28.57 %, i.e., a higher percentage compared to the control and

baseline reactors. Furthermore, changes in baseline values are more pronounced than in the control because the graphic granules in baseline experiments improved the growth of the microorganisms in the reactor. Higher values of TSS are found in MFCs. This carbonaceous material favours the biofilm growth around it, which can also be detached from the granules, increasing the amount of TSS. In the case of chloride, this parameter varies slightly. Considering MFCs, this variation is probably caused by the release of a small amount of ILs to the media.

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216 3.2 SEM-EDX Characterization of the [MTOA+][Cl–]-

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Based Membrane Used as Separator in MFCs Fed with Citrus Juice ProcessingWastewater

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221 In this work, polymer inclusion membranes based on [MTOA+][Cl-] are used for the first time as separator in aircathode single-chamber MFCs fueled with citrus juice processing 222 223 wastewater. IL-based membranes were characterized before and after being employed as separator by SEM-EDX. The purpose was providing information about the morphology 224 225 and chemical composition of the membrane. ig. 3 a displays the surface of [MTOA+][Cl-226]-based membranes before being used in MFCs. The image depicts a smooth and uniform 227 surface. Once the IL-based membrane is applied as separator in MFCs, its surface 228 becomes mottled (Fig. 3 b).

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The grain observed may be due to the deposition of some compounds belonging to the wastewater. Thus, traces of new chemical elements (P, S, Ca, Fe, Zn) were found absorbed in the membranes. In the case of oxygen, a higher concentration was detected in the membrane surface after usage which may be due to the absorption of citric acid or others carboxylic compounds in the membrane. Fig. 4 describes the evolution of the characteristic compounds of the membrane before and after being employed as separator.
The peak related to chloride decreases after usage as separator. This might be due to the
fact that a small amount of IL is released to the medium because the polymeric matrix
which also contains chloride is not water-soluble. These results are in line with those
presented in Tab. 1 which point to a little increase of chloride in the MFC medium.

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241 3.3 Bioenergy Production

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The evolution of the voltage over time is depicted in Fig. 5. During the first 24 h, the 243 244 voltage decreases to 80mV due to the rupture of the long-chain molecules of the substrate. 245 Furthermore, the low pH of the feedstock could slow down the bacteria metabolism and, 246 therefore, the oxidation of organic matter. After that period, an exponential increase of 247 the voltage followed by a plateau is detected where this parameter is maintained around 100mV. Despite obtaining stable values, these are lower than those reached by using 248 249 domestic wastewater, probably due to specific characteristics of the feedstock [23]. The voltage achieved indicates lower bacterial activity than using wastewater with higher 250 251 values of pH. The polarization and power curves of the MFCs after the system reached the steady state are illustrated in Fig. 6. The maximum power output by MFCs fed with 252 citrus juice processing wastewater was 31 mW m⁻³ anode at a current density of 400 mA 253 m^{-3} anode. The internal resistance of the system corresponding to this point is 4.12 kW. 254 255 Khan and Obaid [24] compared the electricity production by different devices fed with waste citrus fruit, namely, by galvanic cell, fuel cell, and microbial fuel cell. They 256 257 reported that among the waste from lemon, orange, grapefruit, and mixed fruit juice, the substrate which allows double-chamber MFCs to reach the highest power output was 258 259 lemon fruit, i.e., 0.8mW with E. coli inoculum. In the case of other types of food industry wastes such as fermented apple juice, an inoculum of either anaerobic sludge or compost 260 leachate are required to power an MFC. Cercado-Quezada et al. [25] reported that 261 262 compost leachate MFCs fed with fermented apple juice reach a maximum power output 263 of 78mWm-2. Fig. 7 shows the coulombic efficiency of the MFCs tested during the process. This parameter increases over time, reaching a maximum around 175 h of 264 operation time. This behavior might be due to the biofilm growth since it is responsible 265 for the organic matter oxidation and therefore, the electricity production. 4 266

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268 Conclusions

The composition of wastewater from the juice industry necessitates an expensive 270 treatment. In this work, an air-cathode single-chamber MFC based on an IL membrane is 271 applied to treat lemon juice processing wastewater and to produce simultaneously 272 273 bioenergy. Regarding the wastewater treatment capacity, the setup tested allows for 274 reaching a maximum COD removal of 44% at 217 h of operation time. Other parameters 275 such as Kjeldahl nitrogen, nitrites, ammonium, orthophosphates, sulfates, and hardness were also reduced during the process. In terms of bioenergy production, MFCs working 276 with [MTOA+][Cl-]-based membranes and fed with lemon juice processing wastewater 277 produced a maximum power output of 32 mW m⁻³ anode. 278

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280 Acknowledgment

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This work was partially supported by the Spanish Ministry of Economy and Competitiveness by the FEDER (Fondo Europeode Desarrollo Regional), ref. ENE2014-54506-C2-2-R, and by the SENECA Foundation 18975/JLI/2013 grants. Ortiz-Martínez (Grant FPU AP2012-5444) and Salar-García (Grant FPIBES-2012-055350) thank the Spanish Education Ministry and Economy and Competitiveness Ministry for supporting their doctoral theses.

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289 The authors have declared no conflict of interest.

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291 Abbreviations

- 292
- 293 COD = chemical oxygen demand
- 294 IL = ionic liquid
- 295 MFC = microbial fuel cell
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Table 1. Comparison of physicochemical parameter pf the citrus processing wastewater before and after treatment.

Water peremeter	Method	Initial	Final Values			
Water parameter			MFC	Baseline	Control	
pH	[-]	5.25	6.92	6.59	7.49	
TSS, mg L ⁻¹	AFNOR 90-105	0.09	0.38	0.16	0.14	
COD, mg L ⁻¹	AFNOR 90-101	2440	1366	1843	1693	
Total phosphate, mg L ⁻¹	AFNOR 90-022	1.27	5.08	2.27	5.12	
Ortophosphates, mg L ⁻¹	AFNOR 90-110	2.17	0.31	2.39	1.42	
Kjeldhal nitrogen, mg L ⁻¹	AFNOR 90-110	39.20	28.0	36.4	30.8	
Nitrites, mg L ⁻¹	AFNOR 90-013	0.38	0.17	0.48	0.41	
Ammonium, mg L ⁻¹	AFNOR 90-015	14.63	11.63	13.89	13.61	
Sulfates, mg L ⁻¹	Rodier	71.00	51.83	66.83	62.67	
Chlorides, mg L ⁻¹	AFNOR 90-014	340.8	411.8	340.8	369.2	
Hardness, mg L ⁻¹ CaCO ₃	Rodier	476	396	476	476	
Alkalinity, meq L ⁻¹	Rodier	43.6	67.6	71.6	71.6	

Figure 1. Single-chamber air breathing cathode MFC assembly.

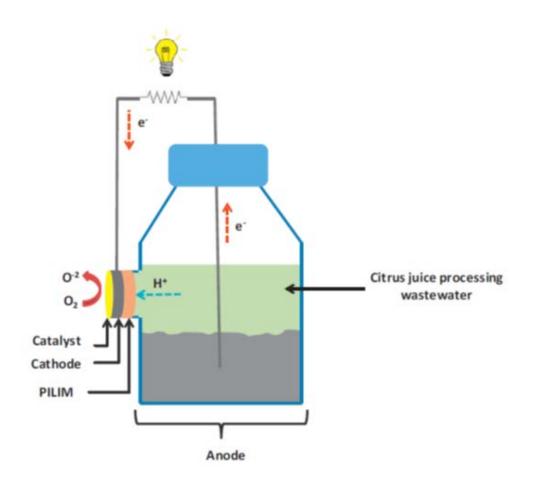


Figure 2. COD removal evolution of the citrus processing wastewater.

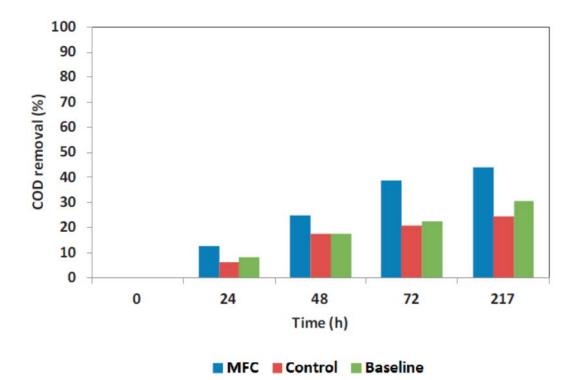


Figure 3. Scanning electron microscopy of [MTOA+][Cl-] based membranes before a) and after b) being used in MFCs.

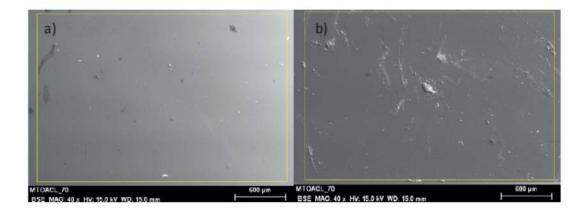


Figure 4. EDX spectrum of the fresh [MTOA+][Cl-] based membrane and the membrane used as separator in MFC.

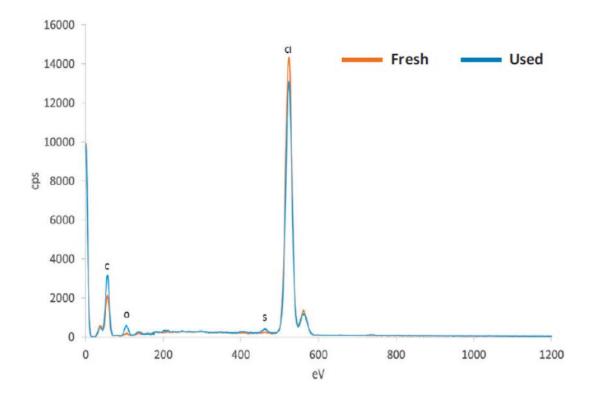


Figure 5. Evolution of the voltage of MFCs working with [MTOA+][Cl-] based membranes and fed with citrus juice processing wastewater.

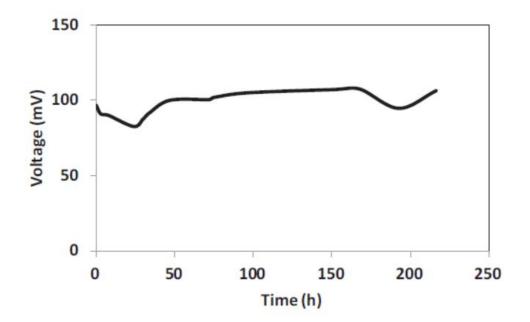


Figure 6. Polarization and power curves of MFCs working with [MTOA+][Cl-] based membranes and fed with citrus juice processing wastewater.

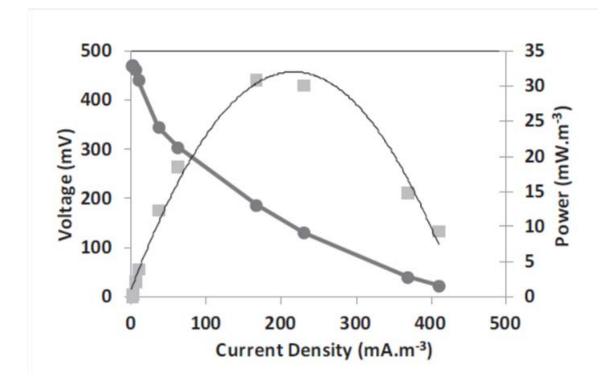


Figure 7. Profile of the coulombic efficiency (Y_Q) of MFCs working with [MTOA+][Cl] based membranes and fed with citrus juice processing wastewater.

